

Work Order ID 57184

March 29, 2010 8:48:48 AM

ASAP



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 29/03/2010 Start Qty: 36.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 10-3-29

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3759	Rev A								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

☐

Deburr

SL 10/03/30 (36)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 10/03/30

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 10/03/30

(36)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57184

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Page 2

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Start Date: 29/03/2010 Start Qty: 36.00



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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location *Basket*

0.00

Memo

0.00

(36)

PD 10.03.30

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/31

PD 10-3-31

(36)

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NOTE: Date & initial all entries

Picklist Print

March 29, 2010 8:48:52 AM

Page 1

Work Order ID: 57184



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 29/03/2010

Required Date: 05/04/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	32.0151	2.3684			



304 ROUND BAR 0.375

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT029

32.0150579

112058

0.01317895

112473

9.6003

113325

22.4015789

2.4 SL 10/03/30

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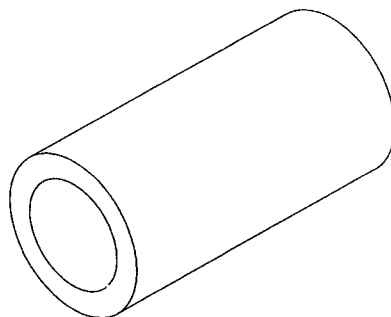
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D3759-1 BUSHING

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER

NO. 52189

AS 10-3-29

RELEASED
 1800-11-10

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
 (REF. DART SPEC M304R)
 OR AISI 304/316, STAINLESS STEEL TUBE
 (REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS				
CHECKED	ME			DRAWING NO. REV. A	
MFG. APPR.	ME			D3759 SHEET 1 OF 2	
APPROVED	ME			TITLE SCALE	
DE APPR.	ME			BUSHING NTS	
DATE		08.03.03			
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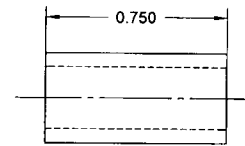
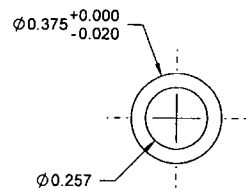
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D3759-1 BUSHING

w/o 57184

08.03.03

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DRAWN	<i>AS</i>		
CHECKED	<i>ME</i>	DRAWING NO. D3759	REV. A SHEET 2 OF 2
MFG. APPR.	<i>ME</i>	TITLE	SCALE
APPROVED	<i>ME</i>	BUSHING	NTS
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